

PGGE

PRESTON GENERAL ENGINEERING

COMPANY INFORMATION

March 2010

For more information please contact

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Preston General Engineering
ABN 12006 504 918

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Quality
ISO 9001

SAI GLOBAL



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www.abcor.com.au

PGE is a division of Abcor Pty Ltd

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Introduction

Preston General Engineering (PGE) is the industry leader in fabrication and assembly.

PGE manufacture a vast range of products in steel, stainless steel and aluminium. Our products range in size and complexity from chassis rails and cross members for the truck industry to stainless steel grab rails to aluminium bull bars and bumpers to audio brackets for the OEM transport industry.

Our in house manufacturing center is the bench mark used by our customers. We cut metal sheet by punch, laser, plasma or oxy cutters and cut metal tube and channels to length. We process these parts on our computer controlled folding, press breaks, mandrel pipe benders or CNC 3 axis and 5 axis machines then assemble, weld, blast, grind and polish or paint.

We manufacture more than 13,000 different part numbers, servicing the Truck and Bus, Food and Beverage, Automotive, Aeronautical, Mining, Construction and Defence Industries.

At the heart of our manufacturing process is a robust document and process control system, exceeding the requirements of ISO 9001 certification

The company was founded almost forty years ago and now employs more than seventy people. We are proud of our modern manufacturing capabilities like computer controlled cutting, punching, folding, machining, bending and polishing.

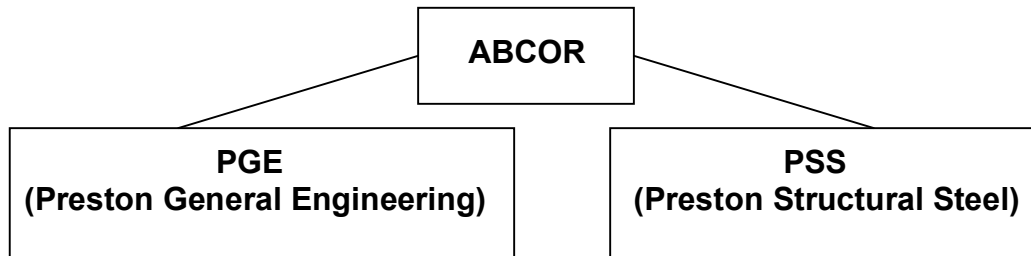
Our commitment to our customers is to provide quality products, on time, using the best manufacturing practises and technology. We will seek continuous improvements in quality, and productivity for long term development, growth and greater market share. We will invest in our future and be an integral part of our customer's success.

History:

Greg Kaias founded Preston General Engineering in 1971 in the Melbourne suburb of Preston. The company built a reputation for delivering quality products on time. It was in these early years that PGE became a supplier to Kenworth and we are now an integral part of Kenworth's success.

Greg's sons, James and John, joined the business in the eighties and working together the company continued to grow. In the early nineties, they had outgrown their original building. So a green field site was chosen in Barry Road, Campbellfield to be their new home.

To better service their customers the company was divided into two divisions, Preston General Engineering (PGE) and Preston Structural Steel (PSS), with Abcor being the parent company. Greg Kaias is still involved as the chairman of Abcor, his sons John and James are the directors of PGE and PSS.



At the heart of our manufacturing process is a robust document and process control system. PGE is ISO 9001 accredited. These processes and attention to detail ensure our warranty returns and late deliveries are less than 50 ppm.

We have experienced employees and high employee retention rates. We have more than 70 employees with ten years average service and no union presence. Our operation consists of four facilities and we are capable of manufacturing 1 to 1,000,000 parts per annum.

We manufacture more than 13,000 different parts, for the following industries: -

Truck and Bus	Defence	Automotive	Mining
Aeronautical	Construction	Beverage	Food

PGE is a leader in processing mild steel, stainless steel and aluminium into products we see and use everyday. We manufacture parts ranging in size and complexity from truck chassis rails to car audio brackets, polished aluminium bull bars and stainless steel grab rails.



Capabilities:

PGE / Abcor has invested millions of dollars to develop a state of the art manufacturing center, that is capable of producing small to high volumes of parts that range from the simple to the complex.

PGE is one of the cleanest and best-equipped metal processing manufacturing companies in the country. Our in house expertise and machinery make us the leaders in the following process: -

- ✓ Laser cutting steel, aluminium and stainless steel.
- ✓ Computer controlled folding.
- ✓ Computer controlled stamping.
- ✓ CNC machining (from 3 axis to 5 axis).
- ✓ Welding aluminium, steel and stainless steel.
- ✓ Computer controlled mandrel tube bending.
- ✓ Robot polishing.
- ✓ Shot blasting.
- ✓ Painting.
- ✓ Over head cranes to move large assemblies

These processes enable a huge range of products to be manufactured. If we cannot complete the task in house we outsource to companies we can depend upon. These may include:-

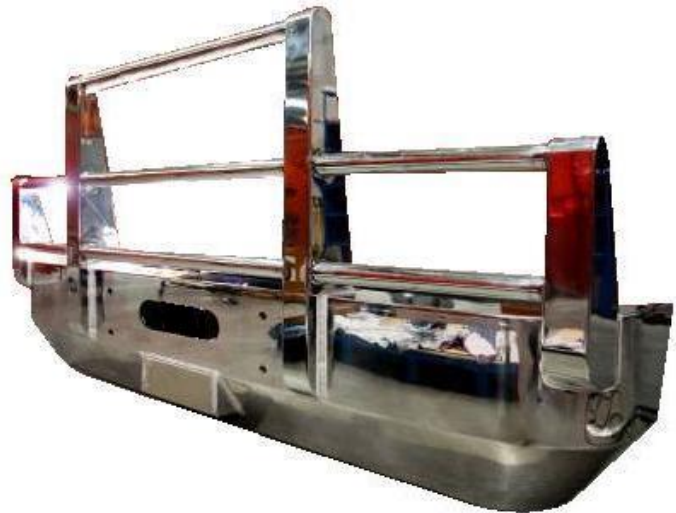
- ✓ Powder coating
- ✓ Anodizing
- ✓ Heat Treating

Products:

We specialize : -

- FUPS approved bull bars and bumper bars
- Chassis rails
- Chassis cross members
- Engine mounts
- Turntable mounts
- Suspension mounts
- Truck cabin mounts
- Cabin panels
- Stainless steel grab rails and ladders
- Truck door frames
- Doors
- Door hinges
- Battery Boxes
- Tool Boxes
- Instrument panels
- Radio mounting brackets
- Car phone microphone brackets
- Grills
- Compressor mounting frames
- Stainless steel waste water treatment

Product Photos:

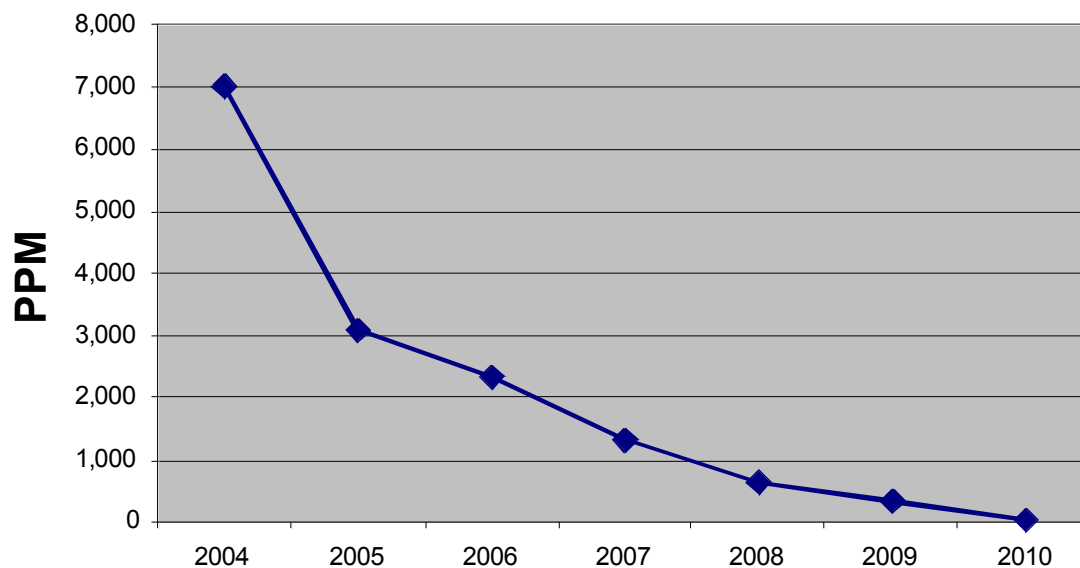


Quality:

PGE has been quality accredited to ISO 9001 since 1994 by SAI Global. During this time the company has developed robust procedures and exceeds the minimum requirements of ISO 9001.

The company uses APQP for its major projects. We are constantly striving to exceed the quality requirements of our customers. Most of the quality procedures are in place that would qualify us for other standards like TS 16949 and IRIS.

We measure our quality performance in PPM. The graph below shows our quality improvement over the last 6 years. Our Quality target is 50 PPM.



The improvement in quality is the result of the long term commitment to improve procedures, accountability and production equipment by management. This quality culture is embraced by all levels of the organization. Everyone is accountable for adhering to quality standards and everyone is empowered to stop production if they think quality is compromised.

Our late delivery performance is less than 50 PPM.

Our warranty returns are 0 PPM.

A copy of our ISO 9001 certificate of registration is shown on the last page.



Location:

PGE / Abcor are located in the Melbourne suburb of Campbellfield.

Address: 140-146 Barry Road
Campbellfield,
Victoria, 3061

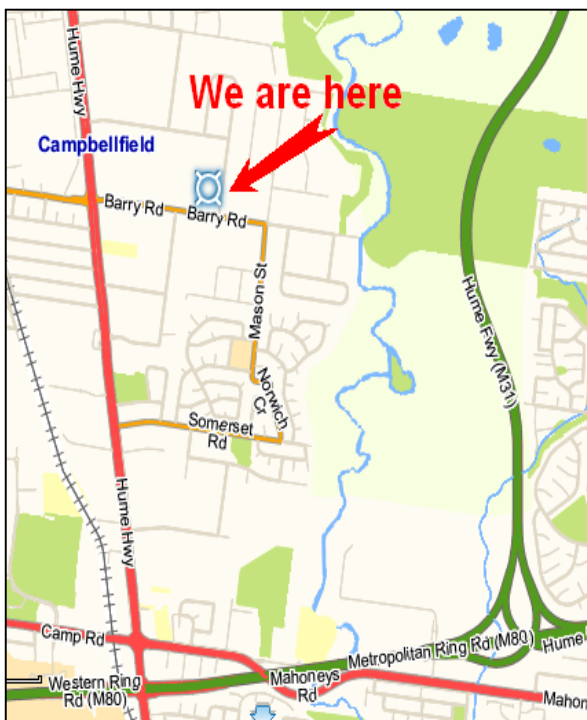
PGE is located between the Western Ring Road, the Hume Highway and the Hume Freeway, making truck access easy. Melbourne's International airport is only minutes away.

Next door to PGE is a bus depot. To help visually gauge the scale of the photo the buses are highlighted.

Since this aerial photo was taken in February 2006, Building 4 has been constructed and commissioned. It is now the home of the Aluminium Division.



Building	Description	Building Area	Land Area
1	Steel Division	8,784 m ²	16,500 m ²
2	Assembly	450 m ²	645 m ²
3	Assembly	450 m ²	645 m ²
4	Aluminum Div.	3,190 m ²	6,640 m ²
Total Area		12,874 m²	24,430 m²



Key Contacts:

For more information please contact:

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Reception

Address: 140-146 Barry Road
Campbellfield,
Victoria, 3061

Phone: 03 9357 0011

Fax: 03 9357 0020

Web page: www.abcor.com.au (Currently under construction)





CERTIFICATE OF REGISTRATION

This is to certify that:

Abcor Pty. Ltd.

ABN 12 006 504 918

140-146 Barry Road CAMPBELLFIELD VIC 3061 AUSTRALIA

operates a

QUALITY MANAGEMENT SYSTEM

which complies with the requirements of

ISO 9001:2008

for the following scope

The registration covers the Quality Management System for the machining and fabrication of components for heavy automotive and general engineering applications.

Certificate No: QEC3584

Issued: 15 December 2009
Expires: 17 November 2012

Originally Certified: 17 November 1994
Current Certification: 2 December 2009

Alex Ezrakhovich
General Manager – Certification Services

Duncan Lilley
Global Head – Assurance Services



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